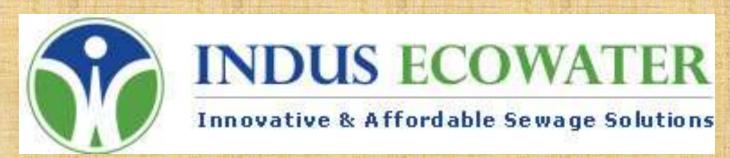
## Sewage Treatment and Recycle





#### What is sewage?

Sewage is the wastewater originating in homes from

- · Kitchen
- · Laundry
- Wash Basins
- · Bath rooms & Toilets
- · Floor Wash

In one word, it is all the wastewater that comes out of homes / human use

#### Where does it all go!



Where does the water from the washer go?



When you flush the toilet where does the contents go?



By gravity flow, the waste is on its way to your local wastewater treatment plant!







#### Sewage composition ....

- Solids like vegetable peelings, rice, plastic covers etc
- · Oil & Grease from Kitchen / Laundry
- · Suspended solids from kitchen
- · Chemicals from detergents
- · Mild colors from laundry / food
- Pathogenic microbes from fecal matter

Physical impurities, dissolved chemical impurities & Microbiological impurities

Wastewater Composition

9095% Water

0.05% Impurities

# Why treat wastewater?

#### Hazards of wastewater?

- 34 Lakh children die every year due to water borne diseases. 99% of this are from developing countries
- · That is every one child every 21 seconds
- Water borne diseases originate from human execrate

## 

Un-treated Sewage is a time bomb that can't be de-fused

#### Why treat wastewater?

- Causes a demand for dissolved oxygen (lowers DO levels of streams)
- Adds nutrients (nitrate and phosphate)
   that cause excessive growth
- · Stinks otherwise
- Increases suspended solids or sediments in streams (turbidity increase)
- · To comply with Environmental norms

## Less than 10% of the sewage only is treated

## How is Sewage Treated?

#### Levels of Treatment

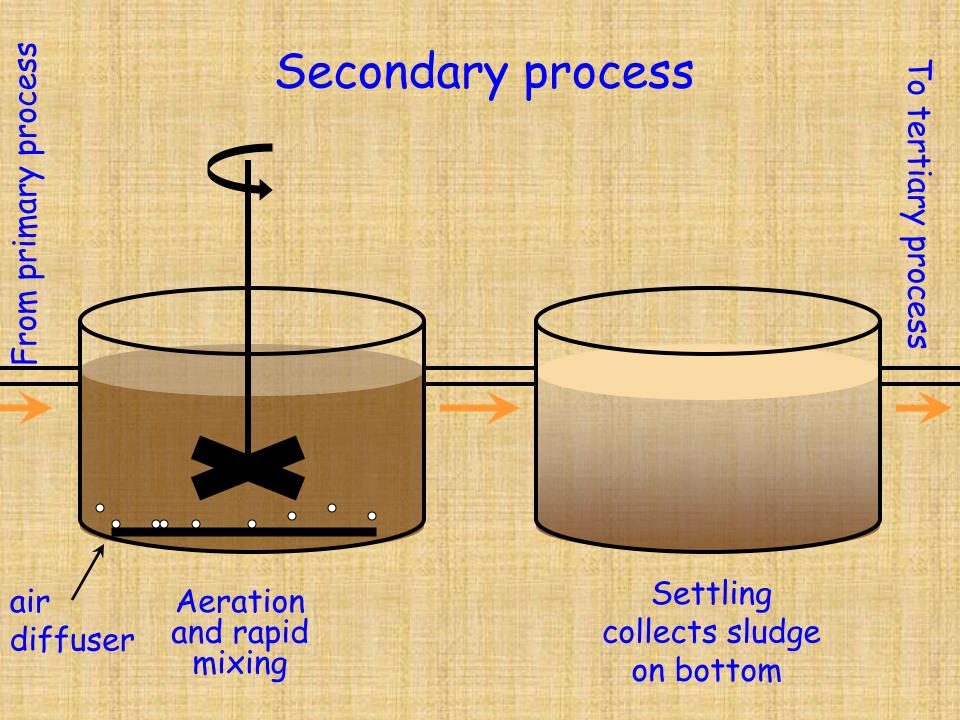
#### Primary

 removal by physical separation of grit and large objects (material to landfill for disposal)

#### Secondary

Mostly dead microbes

- aerobic microbiological process (sludge) organic matter +  $O_2 \rightarrow CO_2$  +  $NH_3$  +  $H_2O$  $NH_3 \rightarrow NO_3$  - aquatic nutrient
- lowers suspended solids content (into sludge)



#### Levels of Treatment continued

#### Tertiary (advanced)

- anaerobic microbiological process with a different microbe where  $O_2$  is toxic (more sludge)

 $NO_3^- \rightarrow N_2$  (escapes to atmosphere)

PO<sub>4</sub>-3 if not removed in sludge in secondary process

 $PO_4^{-3} + Al^{+3} \rightarrow AlPO_4(s)$  (into sludge)

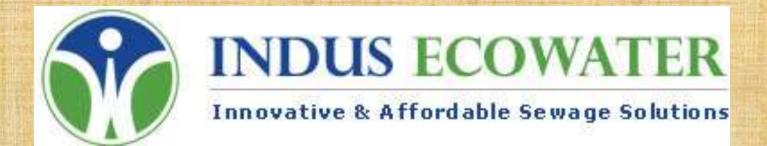
- aeration to strip  $N_2$  and re-oxygenate (add DO)

#### When the treatment is done...

- · Effluent back to stream after
  - Chlorination / de-chlorination and
  - a final carbon filtration
- For re-use advanced filtration methods
   Ultra-Filtration
- · Sludge very nutrient rich
  - applied directly to land as fertilizer
  - incinerated (good fuel after drying)
  - composted (good manure)

### Why Recycle Sewage?

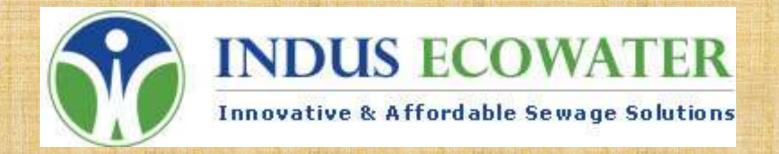
## Treated Sewage is the most reliable source of water



### Packaged Sewage Treatment Plants 5, 10, 15, 20, 25, 30, 40, 50, 75, 100, 125 & 150 KLD



## Custom Designed 50 KLD & Above



## Sewage Recycling Plants (UF) 25, 50, 75, 100KLD & Custom Designed



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